

How to Install The T.P.E. CC1874 BROTHER

HL-3140CW/3150CDW/3170CDW/DCP-9020CDW/MFC-9140CDN/9330CDW/9340CDW/TN221K/241K/251K HOLLOW SLOT COVER (FOR CONVERTING COLOR CARTRIDGE TO FIT TO BLACK DRUM UNIT)

<p align="center">BROTHER HL-3140CW/3150CDW/3170CDW/DCP-9020CDW/MFC-9140CDN/9330CDW/9340CDW Starter/ Standard/ High Yield Color Toner Cartridge</p>	<p align="center">CC1874 BROTHER HL-3140CW/3150CDW/3170CDW/DCP-9020CDW/MFC-9140CDN/9330CDW/9340CDW/TN221K/241K/251K HOLLOW SLOT COVER (FOR CONVERTING A COLOR CARTRIDGE TO FIT THE BLACK DRUM UNIT)</p>
	

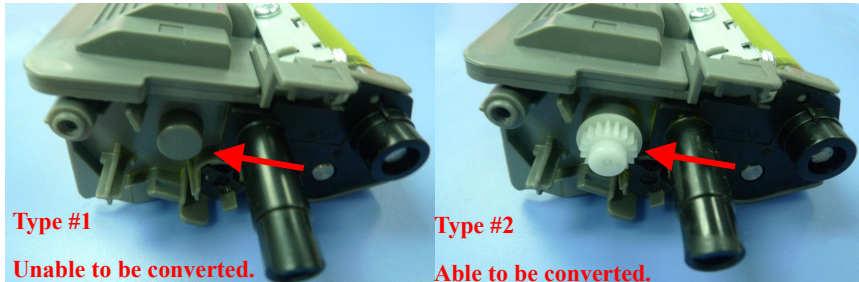
These instructions provide the information required to convert the Color Toner Cartridge (TN221C,M,Y/241C,M,Y/251C,M,Y/225C,M,Y/245C,M,Y/255C,M,Y) to an Black Toner Cartridge (TN221K/241K/251K) by using CC1874 BROTHER HL-3140CW/3150CDW/3170CDW/DCP-9020CDW/MFC-9140CDN/9330CDW/9340CDW/TN221K/241K/251K HOLLOW SLOT COVER (FOR CONVERTING A COLOR CARTRIDGE TO FIT THE BLACK DRUM UNIT) after some machining.


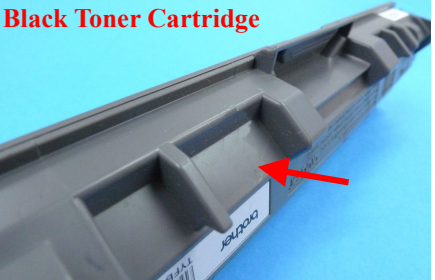

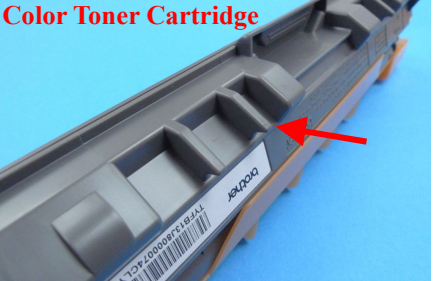
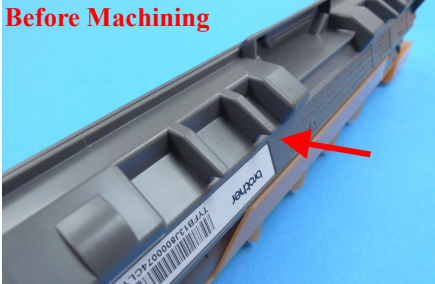
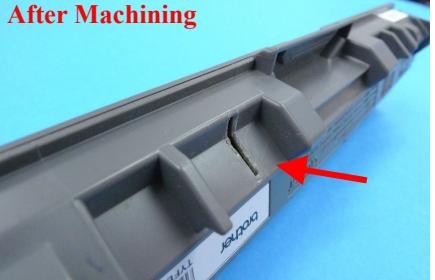
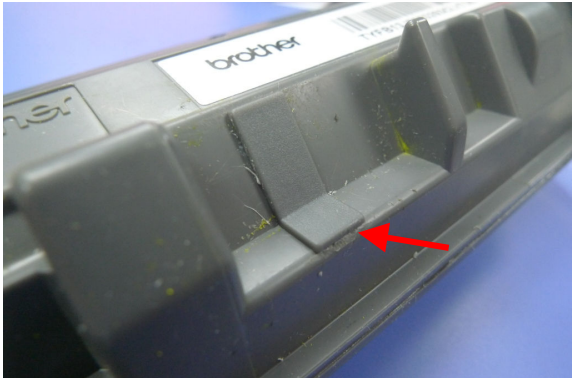
Remark: There is only a Standard Yield Black Toner Cartridge (TN221K/241K/251K) for this printer series.

Detail information for conversions based on the different OEM cartridges that can be used.

- 1) Starter Color Toner Cartridge – By using this HOLLOW SLOT COVER (T.P.E. item CC1874) with some machining on the Starter Color Toner Cartridge and install the Standard Yield Reset Lever and Spring (T.P.E. item CC1868), then the cartridge can be converted to a Standard Yield Black Toner Cartridge.
- 2) Standard Yield Color Toner Cartridge - By using this HOLLOW SLOT COVER (T.P.E. item CC1874) with some machining on the Standard Color Toner Cartridge, then the cartridge can be converted to a Standard Yield Black Toner Cartridge.
- 3) High Yield Color Toner Cartridge - By using this HOLLOW SLOT COVER (T.P.E. item CC1874) with some machining on the High Yield Color Toner Cartridge and replace the High Yield Reset Lever by the Standard Yield Reset Lever (T.P.E. item CC1868), then the cartridge can be converted to a Standard Yield Black Toner Cartridge.

Procedures to convert a Color Toner Cartridge into a Black Toner Cartridge

	<p align="center"><u>Step 1</u></p> <p>There are two types of Starter Cartridges in the market. If the Starter Cartridge is without the Driver Gear mechanism on the right hand side of the cartridge, it cannot be converted to have the Reset Lever mechanism as shown in the photos.</p> <p>PLEASE MAKE SURE THE TYPE #2 STARTER CARTRIDGE IS USED FOR THIS CONVERSION.</p>
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<p>Black Drum Unit</p> 	<p>Black Toner Cartridge</p> 	<p>Step 2</p> <p>There is a protrusion on the Color Toner Cartridge and Black Drum Unit to prevent the Color Toner Cartridge fitting into the Black Drum Unit.</p>
<p>Color Drum Unit</p> 	<p>Color Toner Cartridge</p> 	
<p>Before Machining</p> 	<p>After Machining</p> 	<p>Step 3</p> <p>Machine off the protrusion as shown in the photos.</p> <p>**If this protrusion is not removed, then the cartridge will be prevented from fitting into the Black Drum Unit.</p>
	<p>Step 4</p> <p>Glue the T.P.E. HOLLOW SLOT COVER onto the machined Color Toner Cartridge as shown in the photo.</p>	