





**How to Install The T.P.E. CC1663 BROTHER HL-4140CN/4150CDN/4570CDW/4570CDWT/  
MFC-9460CDN/9560CDW/TN310/ 315/320/325/340/345/348 NAME PLATE**

<p align="center">BROTHER HL-4140CN/4150CDN/4570CDW/ 4570CDWT/ MFC-9460CDN/9560CDW/ STARTER/TN310/315/ 320/325/340/345/348 Toner Cartridge</p>	<p align="center">CC1663 BROTHER HL-4140CN/ 4150CDN/4570CDW/4570CDWT/ MFC-9460CDN/9560CDW/TN310/315/ 320/325/340/345/348 NAME PLATE</p>
	

The CC1663 is designed for sonic welding around the edges to cover the “Brother” logo.

**Procedures**

	<p align="center"><b><u>Step 1</u></b></p> <p>Sonic weld or glue the CC1663 Name Plate Cover in place over the raised Brother name. Name plate will seal around the edges to the cartridge.</p>
	<p align="center"><b><u>Step 2</u></b></p> <p>The height of the name plate after fixing on the cartridge should not be more than 2.0mm. This depends on the pressure and sonic welding power of the sonic welding process or the amount of glue applied.</p>