
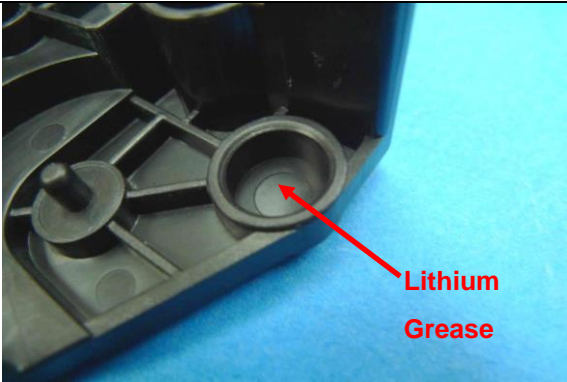


**INSTRUCTIONS TO CONVERT A HP P1566/1606 OR HP P1505 OEM CARTRIDGE TO FIT
AND USE IN A HP M201/MFP M225 PRINTER**

<p align="center"><u>OEM HP P1505 CARTRIDGE (CB436A)</u></p> 	<p align="center"><u>OEM HP P1566/1606 CARTRIDGE (CE278A)</u></p> 
<p align="center"><u>T.P.E. CC1920 HP MFP M125/MFP M127/M201/MFP M225 DRUM BEARING PLATE</u></p> 	<p align="center"><u>T.P.E. CC1921 HP MFP M125/MFP M127/M201/MFP M225 ENLARGED AND CONVERSION WASTE HOPPER</u></p> 
<p>These instructions provide the necessary information to convert an OEM HP P1566/P1606 or HP P1505 cartridge to a HP M201/MFP M225 'X' version cartridge, by using the T.P.E. CC1920 HP MFP M125/MFP M127/M201/MFP M225 DRUM BEARING PLATE and T.P.E. CC1921 HP MFP M125/MFP M127/M201/MFP M225 ENLARGED AND CONVERSION WASTE HOPPER.</p>	

Procedures	
	<p align="center"><u>Step 1</u></p> <ol style="list-style-type: none"> a.) Unscrew the OEM HP P1566/P1606 or HP P1505 cartridge's Drum Bearing Plate. b.) Separate the Toner Hopper Section and Waste Toner Hopper Section into their preassembled parts. c.) Take out the Mag Roller, Left and Right Mag Roller Bushes, Left and Right Mag Roller Wipers, Gear Set, Left End Cap, Doctor Blade from the OEM HP P1566/P1606 or HP P1505 Toner Hopper Section. Take out the OPC Drum, PCR, and Wiper Blade from the OEM HP P1566/P1606 or HP P1505 Waste Toner Hopper Section. Clean all parts.
	<p align="center"><u>Step 2</u></p> <p>Refill and seal the Toner Hopper, reassemble the Mag Roller, Left and Right Mag Roller Bushes, Left and Right Mag Roller Wipers, Gear Set, Left End Cap, Doctor Blade back onto the Toner Hopper Section. It is very important that some High Temperature Lithium Grease is added to the hole, shown in the photograph, of the Right End Cap, otherwise premature wear of the end cap will occur.</p> <p>Then assemble and screw the Right End Cap onto the Toner Hopper Section.</p>

Step 3

Reassemble the OPC Drum, PCR, Wiper Blade onto the T.P.E. CC1921 HP MFP M125/MFP M127/M201/MFP M225 ENLARGED AND CONVERSION WASTE HOPPER. Place the Waste Toner Hopper Section in the correct position on the top of the Toner Hopper Section. It is very important that some High Temperature Lithium Grease is added to the hole, shown in the photograph, of the T.P.E. CC1920 HP MFP M125/MFP M127/M201/MFP M225 DRUM BEARING PLATE, otherwise premature wear of the bearing plate will occur.

Then assemble and screw the new T.P.E. CC1920 HP MFP M125/MFP M127/M201/MFP M225 DRUM BEARING PLATE onto the cartridge.

Install the HP M201/MFP M225 'X' Version IC chip onto the toner hopper.

The conversion for changing an OEM HP P1566/P1606 (CE278A) or HP P1505 (CB436A) cartridge to a cartridge that will fit the new HP M201/MFP M225 is now complete.

