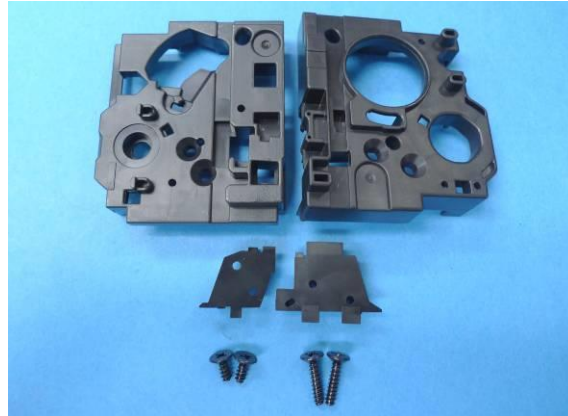
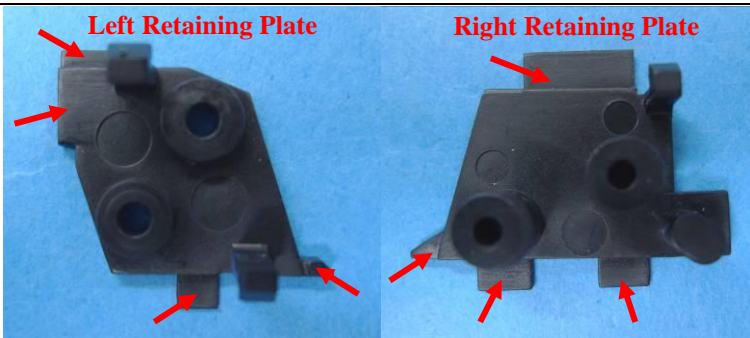


**How to Install the T.P.E. CC1989 HP M252/MFP M277 END CAPS AND FIXING KIT**

**CC1989 HP M252/MFP M277 END CAPS AND FIXING KIT**



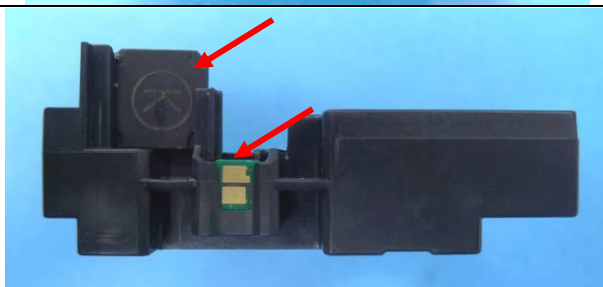
**Procedures**



**Step 1**  
Apply a solvent glue on the area of Retaining Plates of T.P.E. CC1989 END CAPS AND FIXING KIT as pointed out on the photos.

Stick the Retaining Plates on the Waste Toner Hopper as shown on the photos.

**\*Make sure all the snaps of the Retaining Plates are fitted into the Waste Toner Hopper properly.**



**Step 2**  
Install the chips and color plate onto the Right End Cap.

**Left Hand Side of Cartridge**



**Right Hand Side of Cartridge**



**Short Screws for Left End Cap**



**Long Screws for Right End Cap**



**Step 3**

Replace the OEM End Caps with the T.P.E. CC1989 END CAPS and then screw them in place with the supplied screws from T.P.E. CC1989 END CAPS AND FIXING KIT. Fit the OEM Spring after Left End Cap is screwed.

**Screw the Left End Cap on with two short screws.**

**Screw the Right End Cap on with two long screws.**

**Make sure that the short and long screws are only fitted to the specified End Cap as above.**

The conversion for HP M252/MFP M277 is now completed.