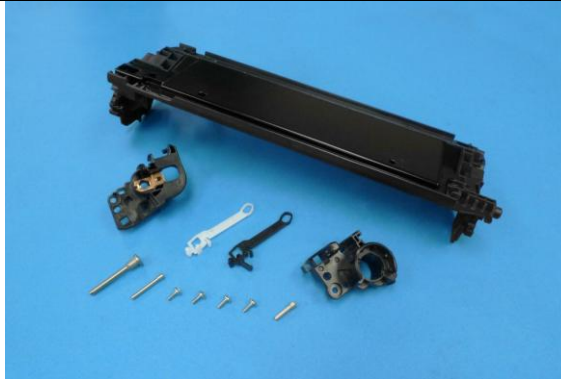


**Instructions for TPE CC1754 HP CP3525/CM3530MFP/M551N UNIVERSAL WASTE TONER HOPPER**

**T.P.E. CC1754 HP CP3525/CM3530MFP/M551N UNIVERSAL WASTE TONER HOPPER**



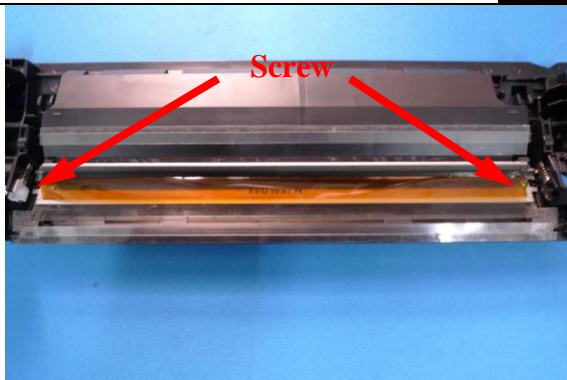
**T.P.E. CC1754 HP CP3525/CM3530MFP/M551N UNIVERSAL WASTE TONER HOPPER**

includes the following parts:

1. HP CP3525/CM3530MFP/M551N Waste Toner Hopper. This includes PCR Saddles/ PCR Saddle Springs/ PCR Saddle Contact/ Shipping Lock. All sealing foams, Retaining Blade and Recovery Blade are pre-installed.
2. PCR Locking Arms.
3. Gear Side Drum Bearing Plate with OPC Drum Contact Plate pre-installed.
4. Contact Side Drum Bearing Plate.
5. Gear Side and Contact Side Hinge Pin.
6. OPC Drum Pin.
7. Mounting Screws for Drum Bearing Plates.

To make a universal cartridge for fitting into the new M551N and old CP3525/CM3530MFP printers, you must use the Toner Feed Hopper from OEM HP CP3525/CM3530MFP CE250A/X, CE251A, CE252A, CE253A cartridge or T.P.E. CC1582 Enlarged Toner Hopper. HP has made the Toner Feed Hopper of the M551N cartridges cannot fit into the old CP3525/CM3530MFP printers.

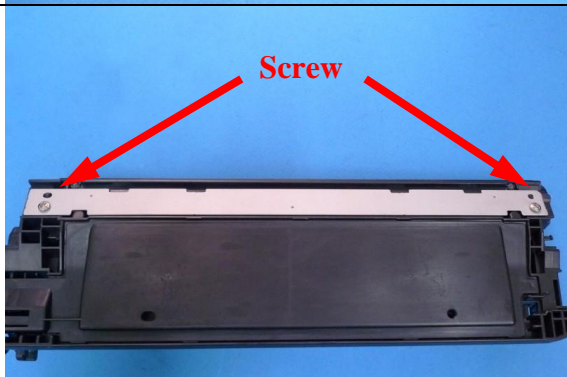
**Conversion**



**Step 1**


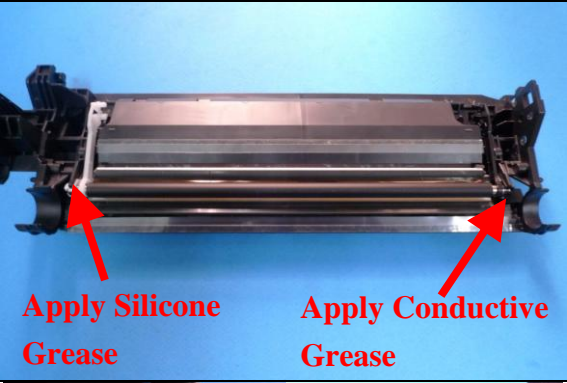
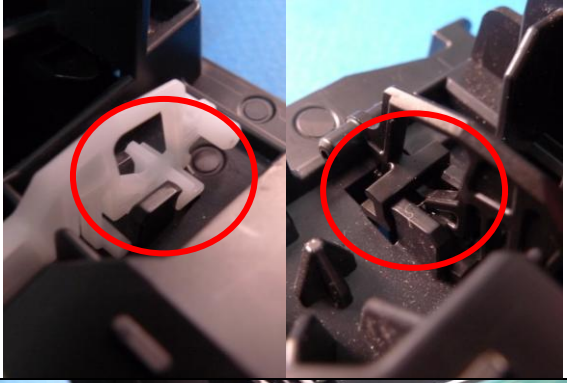
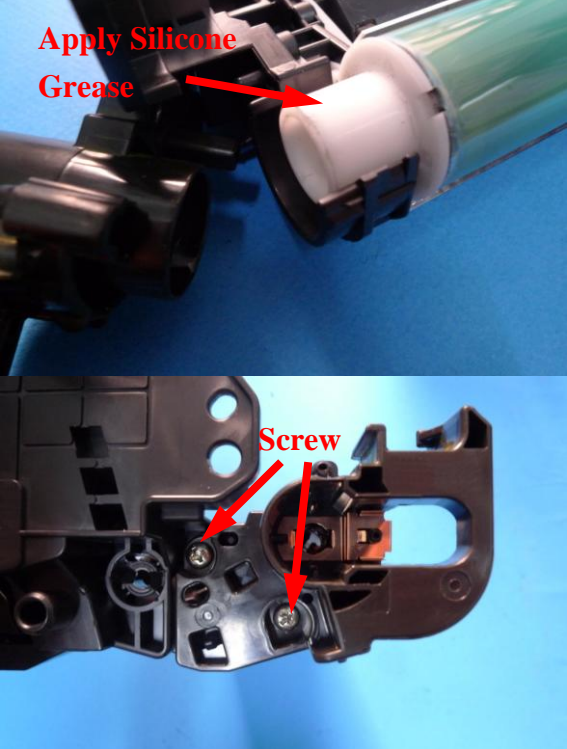
The following parts are required from the OEM cartridge. Carefully disassemble the OPC Drum; PCR; Metal Plate and Wiper Blade and clean them thoroughly.

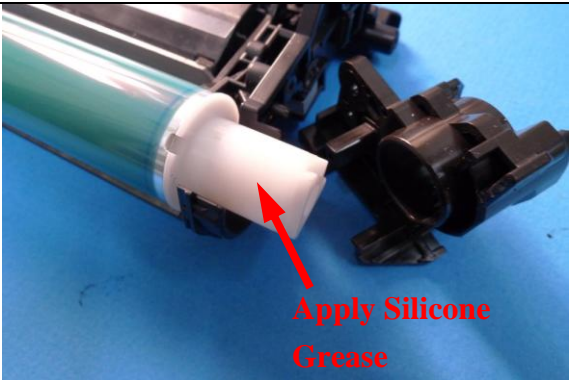

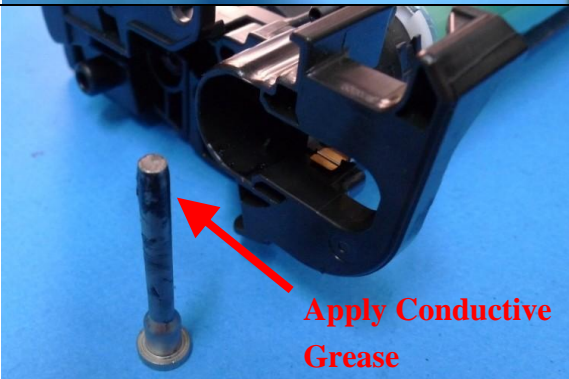
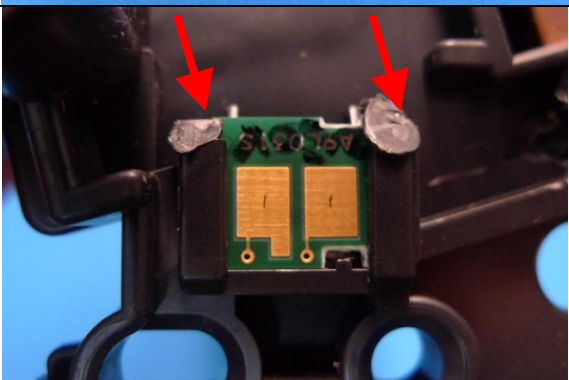

Install the wiper blade as shown and tighten the 2 screws. Remember to lubricate the wiper blade.



**Step 2**

Install the Metal Plate as shown and tighten the 2 screws.

	<p><b><u>Step 3</u></b> Install the PCR Locking Arms at two ends as shown. If you are re-using an OEM PCR, please make sure it is carefully cleaned.</p>
	<p><b><u>Step 4</u></b> Install the PCR as shown.</p> <p>It is best to apply conductive grease on the black PCR Saddle. Check the conductivity across the PCR and the PCR contact by using a multimeter.</p> <p>Apply silicone grease to the white PCR Saddle.</p>
	<p><b><u>Step 5</u></b> Lock the PCR by the PCR Locking Arms. Make sure the PCR Locking Arms are locked in place by the clips (Red Circles).</p>
	<p><b><u>Step 6</u></b> Apply a small amount of silicone grease to the surface of the Drum which is in contact with the Gear Side Drum Bearing Plate.</p> <p>Screw on the OPC Drum Bearing Plate as shown in the photo using the screws provided with the waste toner hopper.</p>

 <p>Apply Silicone Grease</p>  <p>Screw</p>	<p><b><u>Step 7</u></b></p> <p>Apply a small amount of silicone grease to the surface of the Drum which is in contact with the Contact Side Drum Bearing Plate.</p> <p>Screw on the OPC Drum Bearing Plate as shown in the photo using the screws provided with the waste toner hopper.</p>
 <p>Apply Conductive Grease</p>	<p><b><u>Step 8</u></b></p> <p>Apply a small amount of conductive grease to the OPC Drum Pin.</p> <p>Then press the OPC Drum Pin into the end of the Triton waste toner hopper.</p>
 	<p><b><u>Step 9</u></b></p> <p>Assemble the IC chip into the IC chip holder and heat seal in place at the arrowed positions as shown in the photo.</p> <p>The CC1754 HP CP3525/ CM3530MFP/ M551N UNIVERSAL WASTE TONER HOPPER assembly is now complete.</p>