



# Conversion of an OEM E330 cartridge to a E250/350/450 cartridge by using Triton CC1393 LEXMARK E330 CONVERSION KIT TO CONVERT AN E330 INTO AN E250/350/450

<b>CC1393 E330 CONVERSION KIT</b>	<b>OEM Lexmark E330 Cartridge</b>

These instructions will provide the information required to convert a Lexmark E330 Cartridge into a Lexmark E250/350/450 Cartridge by using Triton CC1393 LEXMARK E330 CONVERSION KIT TO CONVERT AN E330 INTO AN E250/350/450.

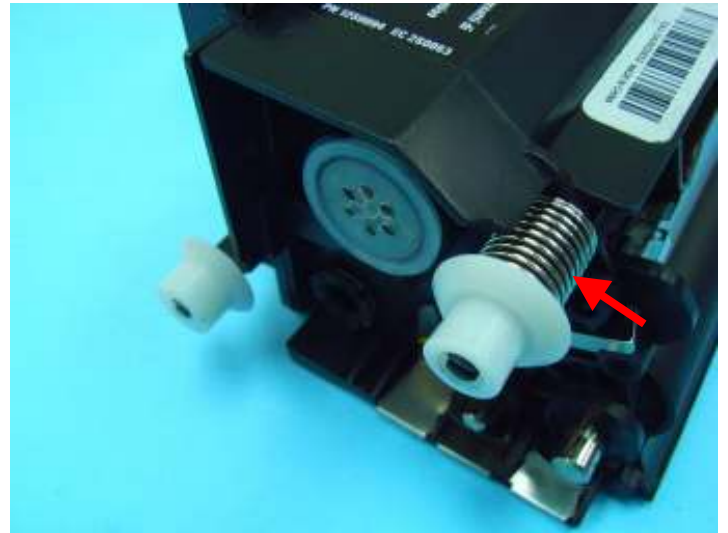
### Procedures

<b>Step 1</b>	<b>Step 2</b>
Take off all the OEM Lexmark E330 Stabilizer, Gears, Rollers and Spring. Keep the last two gears, two screws and the spring.	Assemble the T.P.E. Lip Seal into the T.P.E. stabilizer. Please note the direction of the sealing lip on the Lip Seal.



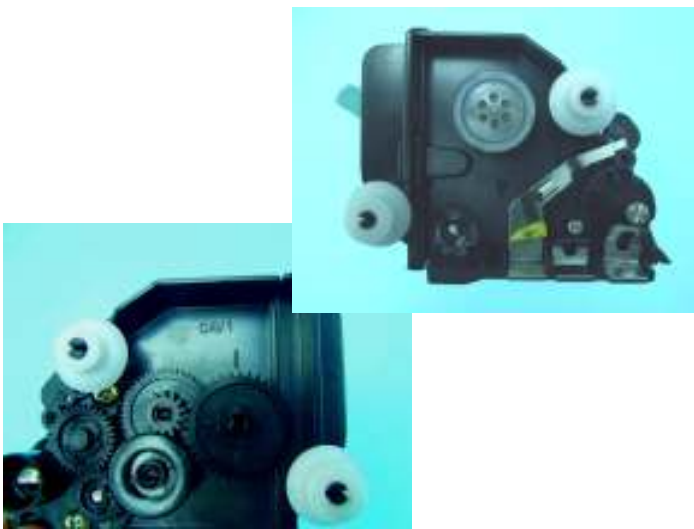
Step 3

Assemble the T.P.E. stabilizer and gear set onto the Lexmark E330 Cartridge with the OEM screws. The assemble order of the gear set is marked on the photo.



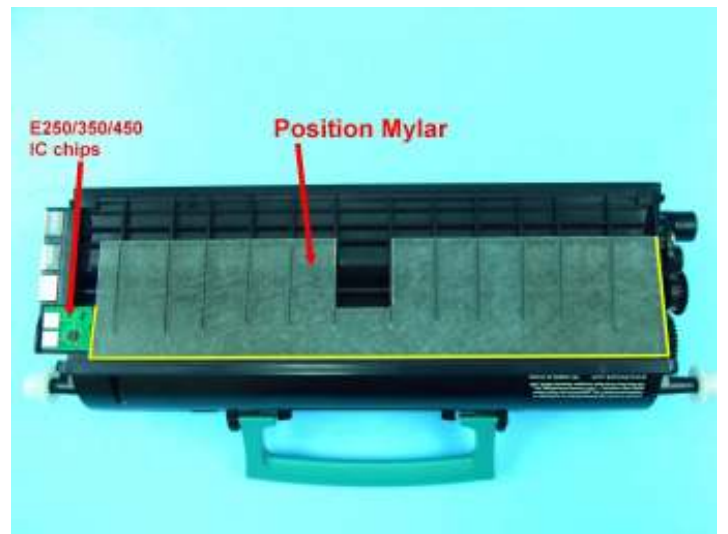
Step 4

Assemble the Rollers onto the cartridge. Remember to assemble the spring in front of the roller as shown on the right hand side. If the spring is lost or damaged, it can be replaced with T.P.E. CC1329 E330/Dell 1700 Roller Spring.



Step 5

Make sure that the small pair of rollers (engraved with F1/F2) are assembled at the front, and the large pair of rollers (engraved with B1/B2) are assembled at the back.



Step 6

Position and stick the Mylar Sheet along the edge of the bottom of the cartridge (Yellow line). Replace the E330 IC chips with the E250/350/450 IC chips. An E330 cartridge has now been converted to an E250/350/450 cartridge.