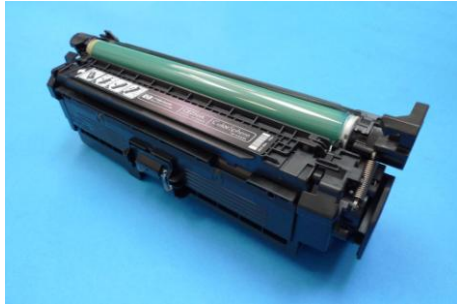


**Installation Instructions for TPE CC1582SS HP CP3525/CM3530 MFP ENLARGED
TONER HOPPER 260 GRMS FILL (UNSEALED) SOFT SEAL UNFITTED**

**OEM HP CP3525/CM3530MFP (CE250A, CE250X,
CE251A, CE252A, CE253A) Cartridge**



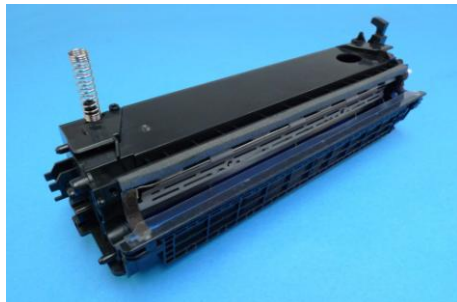
**T.P.E. CC1582SS HP CP3525/CM3530 MFP ENLARGED
TONER HOPPER 260 GRMS FILL (UNSEALED) SOFT
SEAL UNFITTED**



T.P.E. CC1582SS HP CP3525/CM3530 MFP ENLARGED TONER HOPPER 260 GRMS FILL (UNSEALED) SOFT SEAL UNFITTED includes the follow:

1. HP CP3525/CM3530MFP Enlarged Toner Hopper. This includes Agitator Bar/ Agitator Gear/ Toner Exit Agitator Bar/ Toner Exit Agitator Bar Holder/ Toner Exit Agitator Knob/ Exit Port Plug. All sealing foams and Developer Roller Sealing Blade are pre-installed.
2. Toner Adder Roller Bearing.
3. Drum Tension Spring
4. Fill Hole Seal.

Conversion Procedures

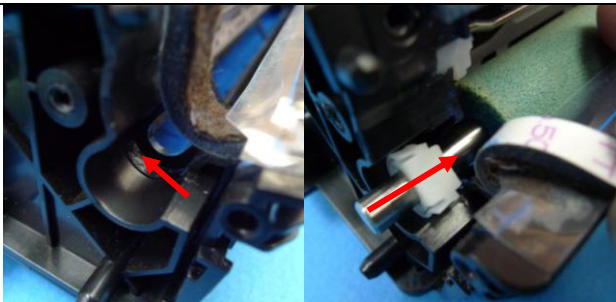


Step 1

The photo shows a CC1582SS HP CP3525/CM3530 MFP ENLARGED TONER HOPPER 260 GRMS FILL (UNSEALED) SOFT SEAL UNFITTED. Seal the hopper and install the Drum Tension Spring first, fill hopper with toner and use the Fill Hole Seal to seal the fill hole as shown.

You need to disassemble and use the following parts from the OEM Toner Hopper:--

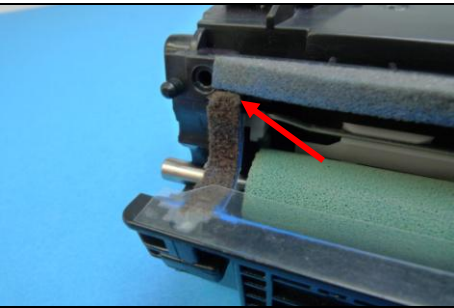
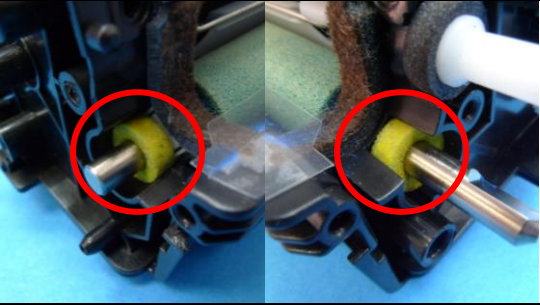
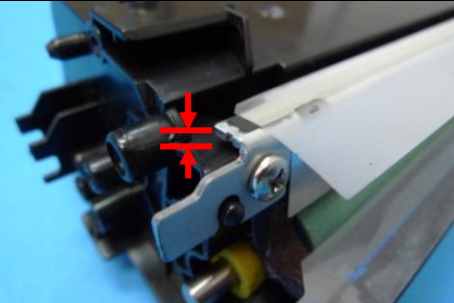

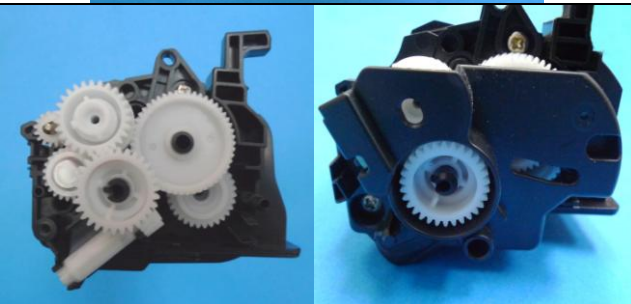
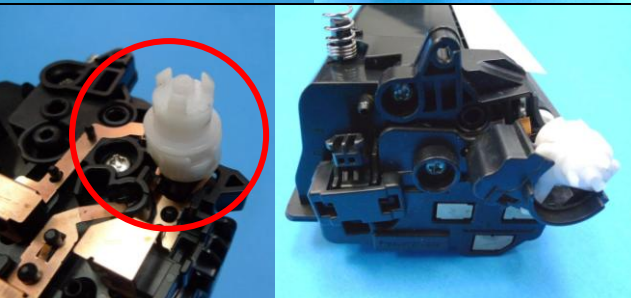
- 1.Inner Gear Side End Cap, 8.Gear Set,
 - 2.Outer Gear Side End Cap, 9.Developer Roller,
 - 3.Inner Contact End Cap, 10.Toner Added Roller,
 - 4.Outer Contact End Cap, 11.Doctor Blade,
 - 5.Developer Roller bearings,
 - 6.Toner Added Roller End Foams,
 - 7.Developer Roller Drive Gears.
- Carefully clean all components.



Step 2

Place some glue on the seat of Toner Adder Roller Bearing. Install the Toner Adder Roller, and then slide the bearing in place. Be very careful it is positioned accurately and does not move.

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	<p><u>Step 3</u></p> <p>Remove the backing paper under the Developer Roller End Felt, and stick it in place. Make sure the felt is straight. Place a very small bead of silicone between the Developer Roller End Felt and Doctor Blade Sealing Foam (Shown by Arrow). This Sealant is most important to stop leakage.</p>
	<p><u>Step 4</u></p> <p>Install the Toner Adder Roller End Foams on both sides as shown in the photo.</p>
	<p><u>Step 5</u></p> <p>Install the Doctor Blade onto the Hopper. Gap the blade to around 1.1mm. This 1.1mm is the gap measured from the OEM. T.P.E. have CC1715 HP COLOR CARTRIDGE DOCTOR BLADE SHIM (THICKNESS 1.1MM). Hold blade firmly in place and screw into hopper.</p> <p>** However different combinations of the OPC Drum and Toner, may require a slightly different gap. T.P.E. have a wide range of different thicknesses of the shims for remanufacturers.</p>
	<p><u>Step 6</u></p> <p>Place the Left and Right Developer Roller Bushing on each end of the Developer Roller.</p> <p>Place the Developer Roller into the hopper. Then install the Inner Gear Side End Cap and Inner Contact End Cap on the hopper. Tighten the screws on two Inner End Caps.</p>
	<p><u>Step 7</u></p> <p>Install the gear set in the Inner Gear Side End Cap as shown in the photo. Slide the seal end through the take-up gear and wrap the loose tail tightly on the roller.</p> <p>Install the Outer Gear Side End Cap. Tighten the screw on the Outer Gear Side End Cap.</p>
	<p><u>Step 8</u></p> <p>Place the Developer Roller Drive Gear on the Developer Roller Shaft and fit into the spring assembly on the Outer Contact End Cap.</p> <p>Tighten the screw on the Outer Contact End Cap.</p> <p>Assembly of the Triton Hopper is now complete.</p>