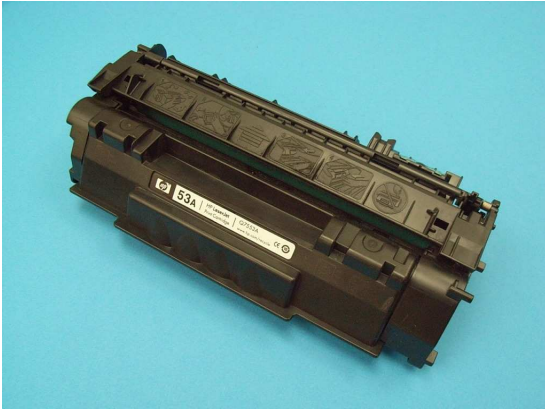




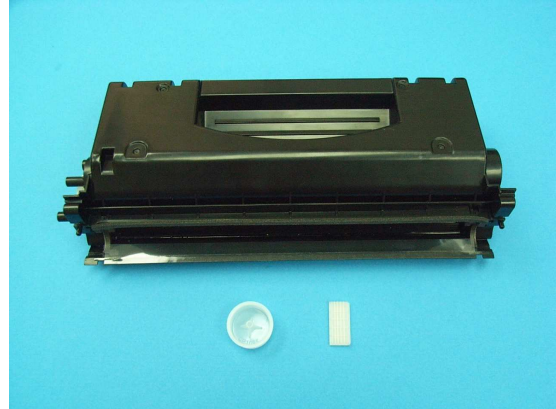
Installation Instruction 36

**Instructions for conversion of OEM HP P2015 Standard Cartridges to High Yield Cartridge using TPE CC1237 HP P2015/1320 'X' VERSION HIGH YIELD HOPPER ASSEMBLY 225 GRMS FILL.**

**OEM HP P2015 (Q7553A)**

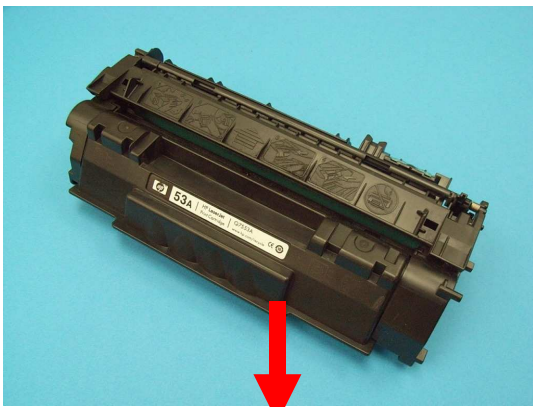


**T.P.E. CC1237 HP P2015/1320 'X' VERSION HIGH YIELD HOPPER ASSEMBLY 225 GRMS FILL.**



T.P.E. CC1237 HP P2015/1320 'X' VERSION HIGH YIELD HOPPER ASSEMBLY 225 GRMS FIL includes the following parts:

1. P2015/ 1320 'X' Version High Yield Hopper. This includes Agitator Bar/ Agitator Knob/ Magnet. All sealing foams and Mag Roller Sealing Blade are pre-installed.
2. Exit Port Plug.
3. Filler Cap.

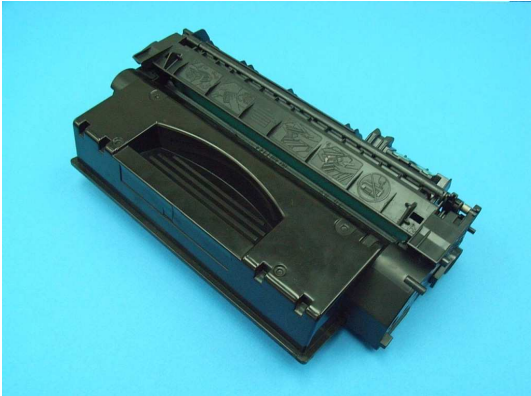


With the CC1237 HP P2015/1320 'X' VERSION HIGH YIELD HOPPER ASSEMBLY 225 GRMS FILL, you can convert an OEM HP P2015 Starter A Cartridge (Q7553A) toner hopper to a HP P2015 'X' Version High Yield Cartridge (Q7553X) toner hopper.

The next 2 pages will illustrate the steps using a CC1237 HP P2015/1320 'X' VERSION HIGH YIELD HOPPER ASSEMBLY 225 GRMS FILL.

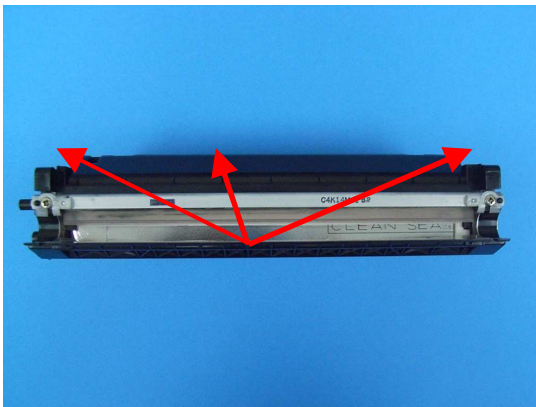


## Installation Instruction 36



### Conversion

Fill Hopper with toner and insert the filler cap.



#### Step 1

These photos show a CC1237 HP P2015/1320 'X' VERSION HIGH YIELD HOPPER ASSEMBLY 225 GRMS FILL. Seal the hopper first, then insert the exit port plug, fill hopper with toner and insert the filler cap. Make sure you disassemble the OEM Left/Right end caps, Gear set, Mag Roller, Mag Roller bushing, Mag Roller Wipers, Doctor Blade from OEM Q7553A hopper and carefully clean all components thoroughly.

Install the doctor blade onto the Hopper, and place the Mag Roller wiper on each end of the Doctor Blade. Tighten two screws that hold the doctor blade and wipers in place.

#### Step 2

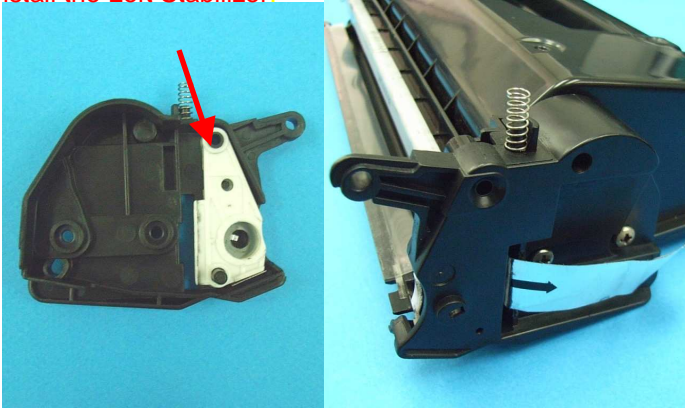
Place the Left/Right Mag Roller Bushing on each end of the Mag Roller.



## Installation Instruction 36



Install the Left Stabilizer.



### **Step 3**

Install the Left Stabilizer on the OEM Left End Cap, and then install the OEM Left End Cap on left side of the hopper. Tighten all screws on the Left End Cap.



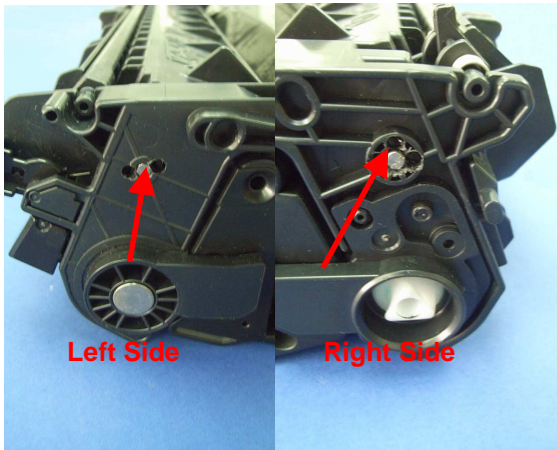
### **Step 4**

Install the Mag Roller in the Hopper as shown in the photo. Then insert the Right Stabilizer, and all drive gears on the right side of the hopper.

Install the OEM Right End Cap on the right side of the Hopper. Tighten the 2 screws on the Right End Cap.

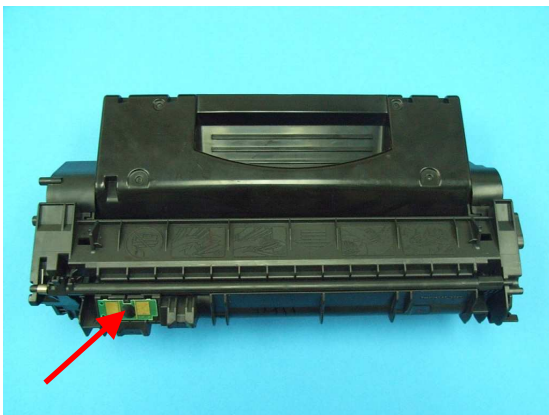


### Installation Instruction 36



#### **Step 6**

Assemble the Hopper side with a cleaned and re-assembled Waste Hopper together and insert the hinge pin on each side to hold them together.



#### **Step 7**

Finally, install the Chip, and the conversion from an HP P2015 “A” cartridge to a HP P2015 “X” cartridge is complete.