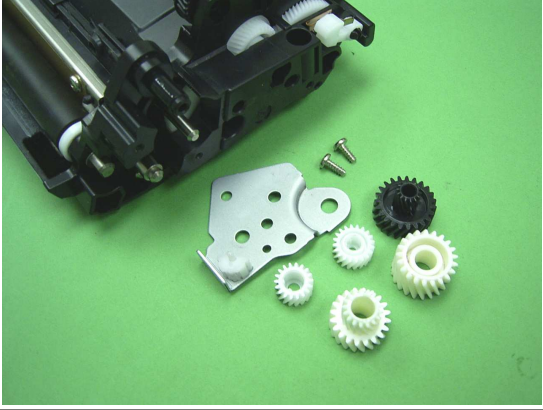


OEM HP4700 Cartridge Conversion Using T.P.E. CC1196 HP4700 Left End Cap Replacement Kit With Pull Seal Opening

OEM HP4700 Toner Hopper Section Assembly	CC1196 HP4700 Left End Cap Replacement Kit With Pull Seal Opening
	

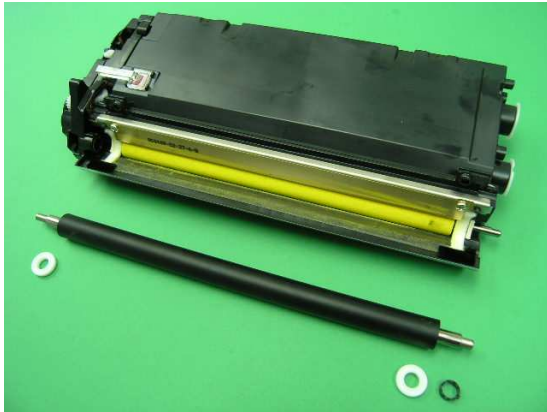
Procedures

<p align="center"><u>Step 1</u></p> 	<p>Unscrew the OEM HP4700 Toner Hopper Section Assembly's Gear Retaining Plate and remove the 5 gears.</p>
<p align="center"><u>Step 2</u></p>	<p>Unscrew the OEM HP4700 Toner Hopper Section Assembly's Right End Cap which has Gears assembled.</p>

Installation Instruction 9



Step 3



- a.) Take out the Developing Roller, two Developer Roller Bearings and Right End Cap Bearing.
- b.) Clean the Developing Roller, Developer Roller Bearings and Right End Cap Bearing.

Step 4






- a.) Unscrew the OEM HP4700 Toner Hopper Section Assembly's Outer Left End Cap Cover.
- b.) Unscrew the OEM HP4700 Toner Hopper Section Assembly's Inner Left End Cap.
- c.) Take out all the Gears and the White Plastic Hook.
- d.) Take off the Seal Wrapping Gear on the Left Side of OEM HP4700 Toner Hopper Section.


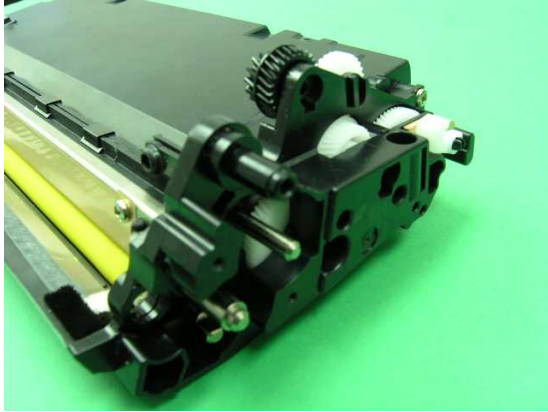

Step 5

- a.) Split the OEM HP4700 Toner Hopper Section Assembly into Hopper Section and Supply Roller Housing Section and clean it.
- b.) Take off the Seal Exit Port Plug from OEM

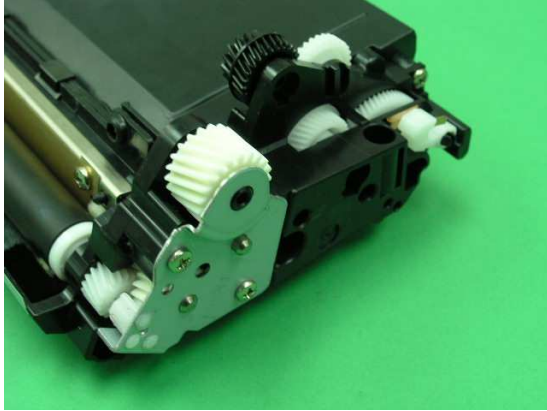
Installation Instruction 9

	<p>HP4700 Hopper Section. Clean the Seal Exit Port Plug.</p>
<p style="text-align: center;"><u>Step 6</u></p> 	<p>Fill the OEM HP4700 Hopper Section carefully. And fit the Hopper Seal on the OEM HP4700 Toner Hopper Section, and put in the Seal Exit Port Plug.</p>
<p style="text-align: center;"><u>Step 7</u></p> 	<p>Unscrew the Doctor Blade from OEM HP4700 Supply Roller Housing Section. Clean the Doctor Blade. And reassembly the Doctor Blade on to OEM HP4700 Supply Roller Housing Section.</p>
<p style="text-align: center;"><u>Step 8</u></p>	<p>a.) Put suitable Foam between the Supply Roller Housing Section and Hopper Section.</p> <p>b.) Apply 4 to 5 pcs T.P.E. CC1066 Metal Clip on the top and bottom side to hold the Supply Roller Housing Part and Hopper Section.</p>

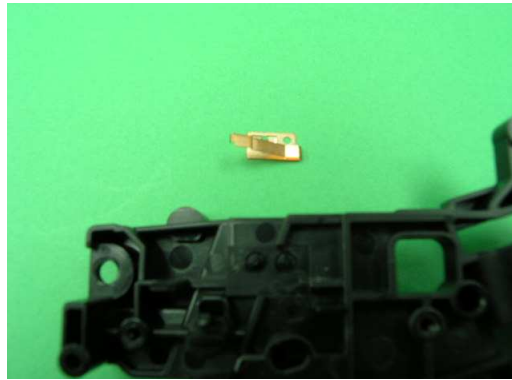
Installation Instruction 9

	
<p style="text-align: center;"><u>Step 9</u></p> 	<ul style="list-style-type: none"> a.) Reassemble the OEM HP4700 Right End Cap Bearing into the OEM HP4700 Right End Cap, and make sure all Gears are installed. b.) Screw the OEM HP4700 Right End Cap and Gear Set on the OEM HP4700 Toner Hopper Section Assembly
<p style="text-align: center;"><u>Step 10</u></p> 	<ul style="list-style-type: none"> a.) Assemble the White Developer Roller Bushings onto the Shaft of the Developer Roller. b.) And fitting onto the OEM HP4700 Hopper with Right End Cap assembled.
<p style="text-align: center;"><u>Step 11</u></p>	<ul style="list-style-type: none"> a.) Assemble all the 5 Gears on the OEM HP4700 Toner Hopper Section's Right End Cap. b.) Screw the OEM HP4700 Toner Hopper Section's Gear Retaining Plate to cover those gears.

Installation Instruction 9

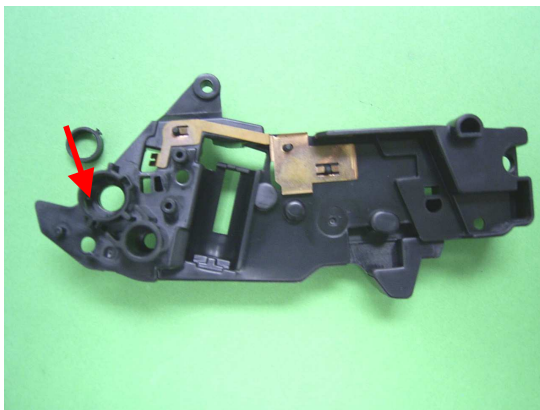


Step 12



Take off the Contact Plates from the OEM HP4700 Inner Left End Cap.

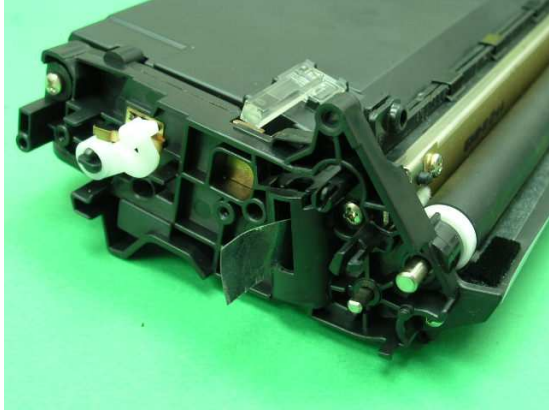
Step 13



a.) Assemble the OEM HP4700 Inner Left End Cap Contact Plates, and the T.P.E. HP4700 Left End Cap Bearing onto T.P.E. HP4700 Inner Left End Cap.

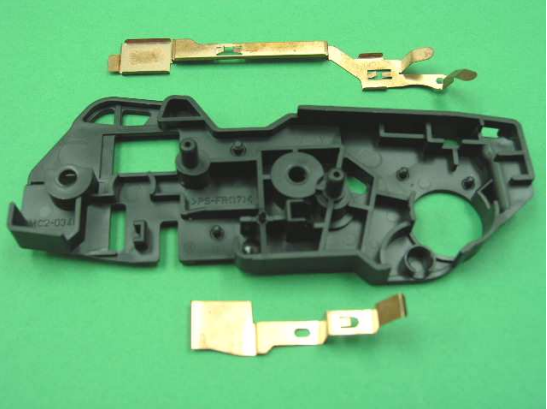

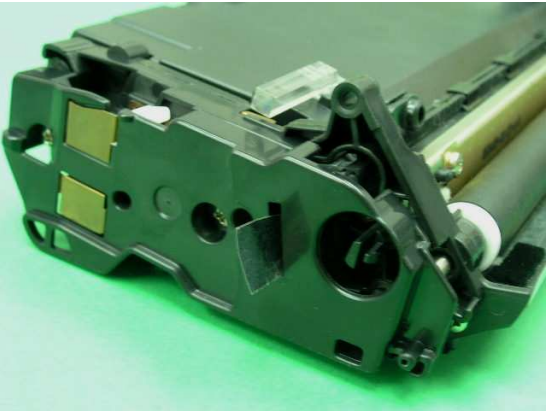
Installation Instruction 9

Step 14



- a.) Screw the T.P.E. HP4700 Inner Left End Cap on the OEM HP4700 Toner Hopper Section.
- b.) Assembly the White Plastic Hook on the T.P.E. HP4700 Inner Left End Cap.

Installation Instruction 9

<p style="text-align: center;"><u>Step 15</u></p> 	<p>Take off the Contact Plates from the OEM HP4700 Outer Left End Cap Cover.</p>
<p style="text-align: center;"><u>Step 16</u></p> 	<p>Reassembly the OEM HP4700 Outer Left End Cap Cover Contact Plates onto T.P.E. HP4700 Outer Left End Cap Cover.</p>
<p style="text-align: center;"><u>Step 17</u></p> 	<p>Screw the T.P.E. HP4700 Outer Left End Cap Cover on T.P.E. HP4700 Inner Left End Cap.</p>
<p style="text-align: center;"><u>Step 18</u></p>	<p>The OEM HP4700 Cartridge was converted to have T.P.E. Left End Cap for Pulling Seal.</p>

Installation Instruction 9

