
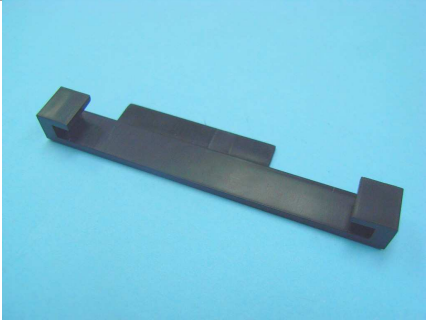
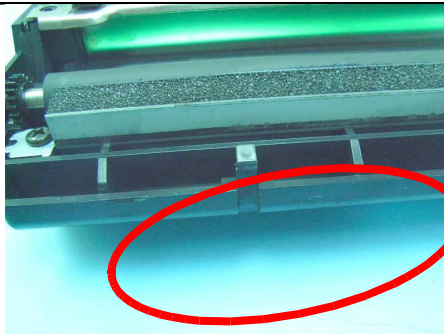
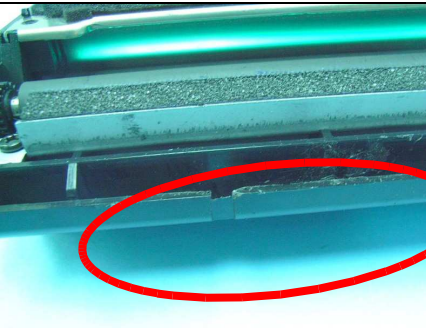
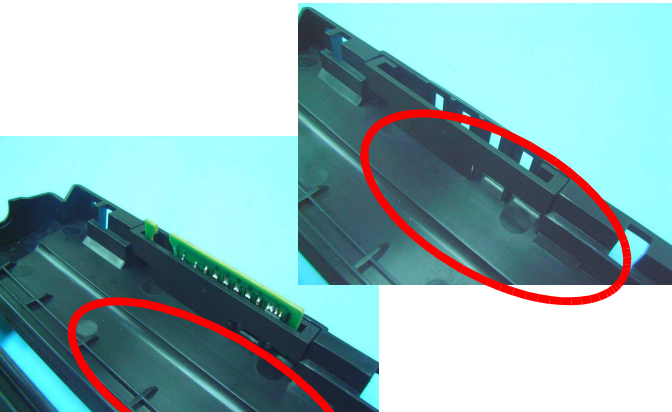



Conversion of an OEM Samsung ML1710/1510/1520 SAMSUNG SCX-4016/4216/4100 SAMSUNG SF-560/ XEROX PHASER 3120/XEROX WC PE16/XEROX PHASER 3115/3130/LEXMARK X215/RICOH FX16/ RICOH FAX 1130L Cartridge to a SCX4200 and SF-560R Cartridge by using T.P.E. CC1326 Samsung SCX-4200 Top Cover and PCB Positioner.

	
<p>CC1326 Samsung SCX-4200/SF-560R Top Cover with Clip Positioner</p>	<p>PCB Positioner for Converting to a SCX4200 /SF-560R cartridge</p>

These instructions provide the information required to convert the above OEM cartridges to a SCX4200 and SF-560R Cartridge by using the T.P.E. CC1326 Samsung SCX-4200/SF-560R Top Cover and the PCB Positioner.

Procedures

	
<p>Step 1: Machine off the hook and cut off the rib completely on the above cartridges' bottom section as shown in the photo. This operation will allow the bottom section to have the space for the chip.</p>	
	
<p>Step 2: Glue the PCB Positioner onto the CC1326 Samsung SCX-4200/ SF-560R Top Cover PCB slot, and put a PCB inside the positioner.</p>	<p>Step3: Fully assemble the T.P.E. CC1326 Samsung SCX-4200 / SF-560R Top Cover to the base.</p> <p>A conversion is completed and converted to a SCX4200/ SF560R Cartridge with chip.</p>

Please note that the positioner is now included with the top. Initially it was not and is now available separately as



Installation Instruction 25

T.P.E. part number CC1396 PCB Positioner for Converting the above cartridges to SCX 4200 / SF-560R.